

Work Order ID 155024

Thursday, January 19, 2017 3:20:05 PM

155024

Reprint

Page 1

Item ID: D412-760-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Cabin Floor Protector

Start Date: 1/30/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/6/2017 Req'd Qty: 1.00

1

Customer:

Reference:

DAS

21

9-89

Approvals:

Process Plan:

Date: JAN 19 2017

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-760	G	JAN 19 2017							
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-760-011 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

2 DAS 27 9-89 FEB 02 2017

2 DAS 6 9-89 JAN 26 2017

2 DAS 27 9-89 FEB 02 2017

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Item ID: D412-760-011**Accept*****N900040100*****Setup Start*****NS1*****Revision ID:****Stop*****NS2*****Item Name:** Cabin Floor Protector**Start Date:** 1/30/2017 **Start Qty:** 1.00***1*****Cust Item ID:****Required Date:** 2/6/2017 **Req'd Qty:** 1.00***1*****Customer:****Reference:****Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**Run Start*****NR1*****QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____**Stop*****NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-760-011 Location: FC049								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.02							
Quality Control									

DAS
28 27
9-89 9-89

FEB 02 2017

DAS
21
9-89

FEB 03 2017

DAS
21
9-89

FEB 03 2017

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D412-760-011

Start Date: 1/30/2017

Required Date: 2/6/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 07.07.05 new issue EC
IPP Rev:B 08-08-20 revB as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3574-1 *D3574-1* Cabin Floor Protector		Manufactured	No		15569 DAS 6 9-89	110	Each	0.0000	1**	2 155342 DAS 6 9-89		JAN 2 6 2017	28 9-89
D3574-2 *D3574-2* Cabin Floor Protector		Manufactured	No		155824 DAS 6 9-89	110	Each	0.0000	1**	2 155303 DAS 6 9-89		JAN 2 6 2017	28 9-89
D3575-1 *D3575-1* Cargo Floor Protector		Manufactured	No		155689 DAS 6 9-89	110	Each	0.0000	1**	2 155253 DAS 6 9-89		JAN 2 6 2017	28 9-89
D3575-2 *D3575-2* Cargo Floor Protector		Manufactured	No		155775 DAS 6 9-89	110	Each	0.0000	1**	2 155280 DAS 6 9-89		JAN 2 6 2017	28 9-89
D3580-1 *D3580-1* Joggle Bracket		Manufactured	No			110	Each	19.0000	6**	12 DAS 6 9-89		JAN 2 6 2017	28 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST043				19					
				151636				9					
				153508				10					
D3628-1 *D3628-1* Washer, Cupped		Manufactured	No			110	Each	54.0000	14**	14 DAS 6 9-89		JAN 2 6 2017	28 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				10					
				83587				10					
				ST046				44					
				149001				44					

Picklist Print

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Parent Item: D412-760-011

D412-760-011

Parent Item Name: Cabin Floor Protector

Start Date: 1/30/2017

Required Date: 2/6/2017

Start Qty: 1.00

Required Qty: 1.00

D3628-3 Manufactured No

110 Each

158.0000

D3628-3

Cupped Washer

**

JAN 26 2017

Location

Loc Qty

Loc Code

ST046

158

148674

158

MS24694-S100

Purchased No

110 Each

90.0000

MS24694-S100

Flat Head Screw

**

JAN 26 2017

Location

Loc Qty

Loc Code

ST283

90

m135864

90

MS24694-S54

Purchased No

110 Each

279.0000

MS24694-S54

SCREW

**

JAN 26 2017

Location

Loc Qty

Loc Code

ST284

279

153846

157

m135948

122

NAS1149D0363J

Purchased No

110 Each

1,022.000

NAS1149D0363J

Washer

**

JAN 26 2017

Location

Loc Qty

Loc Code

GA

272

m134055

272

ST263

750

m136318

750

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Shop Packet Print

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Picklist Print

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Parent Item: D412-760-011

D412-760-011

Parent Item Name: Cabin Floor Protector

Start Date: 1/30/2017

Required Date: 2/6/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

110

Each

2,119.000

12

12 24

NAS1149D0463.J

Washer

**

JAN 26 2017

DAS
6
9-89

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

GA	80	
M134508	13	
M135056	67	
ST260a	600	
M136263	600	
ST263	1439	
M136044	22	
M136192	600	
M136406	817	

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N900040100

Setup Start *NS1*

Stop ***NS2***

1

~~*1*~~

Customer:

Date: JAN 10 2017

Date:

Run Start *NR1*

Date:

Date:

Stop ***NR2***

[illegible]

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D412-760-011	CABIN FLOOR PROTECTOR KIT
	X				D412-760-013	CABIN FLOOR PROTECTOR KIT
		X			D412-760-015	CABIN FLOOR PROTECTOR KIT
			X		D412-760-017	CABIN FLOOR PROTECTOR KIT
				X	D412-760-019	CABIN FLOOR PROTECTOR KIT
1					D3574-1	CABIN FLOOR PROTECTOR
1					D3574-2	CABIN FLOOR PROTECTOR
	1				D3574-3	CABIN FLOOR PROTECTOR
	1				D3574-4	CABIN FLOOR PROTECTOR
		1			D3574-5	CABIN FLOOR PROTECTOR
		1			D3574-6	CABIN FLOOR PROTECTOR
1					D3575-1	CABIN FLOOR PROTECTOR
1					D3575-2	CABIN FLOOR PROTECTOR
	1				D3575-3	CABIN FLOOR PROTECTOR
	1				D3575-4	CABIN FLOOR PROTECTOR
		1			D3575-5	CABIN FLOOR PROTECTOR
		1			D3575-6	CABIN FLOOR PROTECTOR
6	4	6	6	6	D3580-1	JOGGLE BRACKET
			1		D3788-1	CABIN FLOOR PROTECTOR
			1		D3788-2	CABIN FLOOR PROTECTOR
			1		D3788-3	CABIN FLOOR PROTECTOR
			1		D3788-4	CABIN FLOOR PROTECTOR
14	40	14	14	10	D3628-1	CUPPED WASHER
6	8	6	6		D3628-3	CUPPED WASHER
				1	D4122-1	FLOOR PROTECTOR, FORWARD
				1	D4122-3	FLOOR PROTECTOR, AFT
28		28	28		NAS1149D0363J	WASHER (AN960JD10)
12		12	12		NAS1149D0463J	WASHER (AN960JD416)
14		14	14		MS24694S54	SCREW
6		6	6		MS24694S100	SCREW